DEPARTMENT OF TRANSPORTATION—FEDERAL AVIATION ADMINISTRATION

STANDARD AIRWORTHINESS CERTIFICATE

NATIONALITY AND REGISTRATION MARKS
N1887S

N2 MANUFACTURER AND MODEL
SOCATA
TB 20

3 AIRCRAFT SERIAL NUMBER
1887

Normal

5. AUTHORITY AND BASIS FOR ISSUANCE

This airworthiness certificate is issued pursuant to the Federal Aviation Act of 1958 and certifies that as of the date of issuance, the aircraft to which issued has been inspected and found to conform to the type certificate therefor, to be in condition for safe operation, and has been shown to meet the requirements of the applicable comprehensive and detailed airworthiness code as provided by Annex 8 to the Convention on International Civil Aviation, except as noted herein

None

6. TERMS AND CONDITIONS

Unless sooner surrendered, suspended, revoked, or a termination date is otherwise established by the Administrator, this airworthiness certificate is effective as long as the maintenance, preventative maintenance, and alterations are performed in accordance with Parts 21, 43, and 91 of the Federal Aviation Regulations, as appropriate, and the aircraft is registered in the United States.

DATE OF ISSUANCE

FAA REPRESENTATIVE

FRADETTE

SIGNATION NOMBER

APRIL 23, 1999

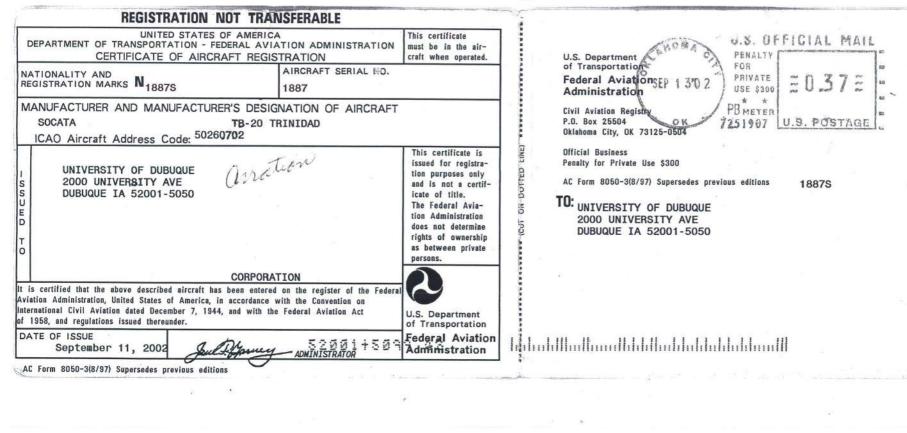
MTCHAFT, B

AEU-10

Any alteration, reproduction, or misuse of this certificate may be punishable by a fine not exceeding \$1,000, or imprisonment not exceeding 3 years, or both THIS CERTIFICATE MUST BE DISPLAYED IN THE AIRCRAFT IN ACCORDANCE WITH APPLICABLE FEDERAL VIATION REGULATIONS.

Form 8100-2 (8-82)

GPO 892-804



University of Dubuque 2000 University Ave, Dubuque, IA 52001-5099

Weight and Balance Change

Equipment List Revision

A/C Registration Number:

N1887S

A/C Serial Number:

1887

A/C Make:

Socota

A/C Model:

TB-20 1999

A/C Year: WB Date:

1-Sep-09

Previous data taken from document dated:

27-Jul-09

Description of work: W/B adjusted after reinstallation of standby attitude indicator and Insight GEM 610

		WEIGHT	ARM	MOMENT
Previous data:	27-Jul-09	1961.43	38.40	75264.31
Items removed:				
Items installed:	ontor	2.69	23.62	63.54

1966.76

75338.25

Aircraft gross weight: 3097.0 Maximum Ramp Weight New A/C empty weight:

1966.76

New A/C empty weight CG:

38.31

New A/C useful load:

1130.24

AP:

Joshua Kieler AP2774600

(Max take off weight 3086.0)

Blue Skies

"There is always a Blue Sky - if you climb 'High Enough"

Blues Skies over Dubuque Inc. Airplane Mai 10800 Airport Road • Dubuque, IA 52003 Phone 563-882-1293 • Fax 563-582-1294

		/	1089
Weight	And Balance Char	nge /	
Equit	and oment List Revision		
ATE: 7 / 27 / 2009 .		Make: Socata	
	*	Year:/ 1999	
	II .	Model: TB-20	
WNER: <u>University of Dubuque</u>	Serla	al No.: 1887	
	Nogisty	Atlon: N1887	
	Nevises W & B	Inted: <u>5-30-200</u>	9
SCRIPTION OF WORK Installed L.P.	Acro Plagtices Tro	Acrylic Windohi	old
ESCAIPTION OF WORK THIS LATTER L.F.	Aero Frastics, Inc.	ACTYTIC WINGSHI	eid
	MELLON	ARM	MOMEN'T
evious A/C Empty Weight	1953.95		75033.36
ENG BENOVED	all the same of th	82	
EMS REMOVED Original Socata Windshield	0 _ 11.02	27.56	_303.71
Oliginal Socata Windshield	0/ = 11.02	27.30	_303.71
	XLX		
	7		- A
TEMS INSTALLED	/		
L.P. Aero Plastic Windshield	19.40	27.56	534.66
P/N 967250			
			2
(4)			
03/			
/ .	1961.43		75264.31
AIRCRAFT GROSS WGT.: 3097.0 Max Rai	mp Weight (Max	Take Off 3086.0)
NEW A/C EMPTY WGT .: 1961.43	\indx		/
NEW A/C E.W.C.G.: 38.4			
NEW A/C USEFUL LOAD.: 1135.57		W 42	
	,	^	
. /	INSPECTO	DB Paul V	M. Kaune
/	MUM.	the VI	27R 343B
	,11011		175

University of Dubuque 2000 University Ave, Dubuque, IA 52001-5099

Weight and Balance Change

and

Equipment List Revision

A/C Registration Number:

N1887S

A/C Serial Number:

1887

A/C Make:

Socota

A/C Model:

TB-20

A/C Year:

1999

WB Date:

30-May-09

Previous data taken from document dated:

17-Apr-07

Description of work: Removed Standby Electronic Attitude Indicator and Insight GEM 610

			/	
		WEIGHT	ARM	MOMENT
Previous data:	17-Apr-09	1958.38	38.40	75107.30
			,	
Items removed:				
Electric Attitude Indi	icator	-2.69	23.62	-63.54
Insight GEM 610		-2.64	3.94	-10.40
Items installed:	A Section (Section 1)			
		· /		

1953.05

75033.36

Aircraft gross weight:

3097.0 Maximum Ramp Weight

(Max take off weight 3086.0)

New A/C empty weight:

1953.05

New A/C empty weight CG/.

38.42

New A/C useful load:

1143.95

AP:

Joshua Kieler AP2774600

University of Dubuque 2000 University Ave, Dubuque, IA 52001-5099

Weight and Balance Change

and Equipment List Revision

A/C Registration Number:	N2887S
A/C Serial Number:	1887
A/C Make:	Socota
A/C Model:	TB-20
A/C Year:	1999
WR Date:	17-Anr-0

Previous data taken from document dated:

15-Feb-05

Description of work: W/B updated to utilize max ramp weight in lieu of max take off weight.

			-	
		WEIGHT	ARM	MOMENT
Previous data:	15-Feb-05	1958.38	38.40	75107.30
Items removed:				
		/		
ltems installed:	2		F:	
		/		
				
	190			

1958.38

75107.30

Aircraft gross weight:	3097.0 Maximum Ramp Weight
New A/C empty weight:	1958.38
New A/C empty weight CG:	38.40

(Max take off weight 3086.0)

AP:

New A/C useful load:

James S. Jenkins AP3015266

FLYING SERVICE IN

71074

W/O NUMBER_

10800 Airpor	l Road	• Dubuque,	IA 52003 • P	hone: 563–582	-1293
		Weight And	Balance Char	nge	/.
		Equipment	List Revision		
DATE: 2 / 15 / 2	2005	450 C C		Make: Socata	/
				Year:1999/	
				Model: TB-20	
OWNER: University	of Dubuq	ue		al No.: 1/887	
			Registr	/	
•			(Tel	Onled:1-19-20	000
			77		
DESCRIPTION OF WORK	(Insta	lled Tanis En	gine Heater	/	
			WEIGHT	ARM	MOMENT
Previous A/C Empty Weig	aht		1956.88	38.4	MOMENT 75137.3
rionodorno Emply Wol	g	* * *	1		
ITEMS REMOVED			8/	·	
			2 / A		*
			3/0		
		, S			•
		5/	΄ Δ		
ITEMS INSTALLED					20.0
TAS-100-05W			1.5	- 20.0	- 30.0
	·				
	-	/		A	
		/			
			1050 00		75107.3
			1958.38 +		75107.5
AIRCRAFT GROSS WGT	3086	5			
NEW A/C EMPTY WGT/:		3			
NEW A/C E.W.C.G.:	38.4				
NEW A/C USEFUL LOAD	D.: 1127.0	62	:-	. And	
				m 1/	

Weight / Balance & Equipment List Revision TIM McCANDLESS, INC. - CRS# RO2R142L

Page #: 1

2720 Betsworth Dr. Waterloo IA 50703

319-232-1234

WB ID#: 270

A/C Tail #: N1887S

Register Name: UNIVERSITY OF DUBUQUE

Address: 2000 University

City, State, PC: DUBUQUE, IA 52001

A/C Make: SOCATA

A/C Model: TB20

A/C Serial #: L887

WO Ref#:

WB Date: Oct-14-2004

Previous data taken fro	m document dated Oct-01-2004	Previous useful load	= 1128.22		
Model / Part #	Description		Weight	CG/Arm	Moment
		Previous data ->	1955.98	38.40	75117.50
* R E M O V E D KC-192	AUTOPILOT COMPUTER	- /	2.30	22.00	50.60
REMOVED	1 Items @		2.30	22.00	50.60
NO ITEMS INSTALLED					
NEW DATA >>	NEW USEFUL LOAD = 1130.	52	1953.68	38.42	75066.90

It is the operators responsibility to determine that the aircraft remains within safe Weight and Balance limits. Refer to weight and balance data sheet and loading schedule and center of gravity chart for proper loading.

(ong

Temporary Weight and Balance

sall II. **Authorized Individual:**

Cav-Air, Inc.

Weight & Balance and Installed Equipment Data

Date	Model	Registration Number	Serial Number
01/19/00	Socata TB20	N 1887S	1887

Item	Weight	Arm	Moment
Previous Aircraft empty dated: 10/01/99	1953.38	38.19	74599.81
WX 500 Rec In In In	2.5 1.0	139.0 190.0	347.5 190
7			
Sichisada OS			Cara Allina
		Ne.	
	9		

Lory

75137.3 divided by 1956.88 = 38.40 (Total Moment) (Total Weight) (Total C.G)

The new empty weight is 1956.88 pounds.

The new empty C.G. is 38.4 inches AFT of the datum line.

SEE AIRCRAFT FLIGHT MANUAL FOR CENTER OF GRAVITY LIMITS

Authorized Signature

/ Cav-Air, Inc.

F.A.A. Approved Repair Station QC0R536Y

Date: 01/19/2000

PyZ

WEIGHT and BALANCE

10/01/99

AIRCRAFT MAKE SOCATA

MODEL TB20

REG.#

N1887S

ITEM	IN	OUT	WEIGHT	ARM	MOMENT
PREVIOUS A/C EMPTY WEIGHT DAT 09/08/	99		1961.67	38.06	74669.45
KLN 90B GPS SYSTEM		X	-9.94	21.25	-104.13
KX155 NAV/COM		X	-4.9	21.25	-104.125
KI203 VOR/LOC IND		X	-1.8	21.65	-38.97
GNS430 GPS/NAV/COM	X		6.5	20	130
GA56 GPS ANT	X		0.25	47.5	11.875
MD41-1468 GPS ANN	X		0.3	25	7.5
KI206 VOR/LOC IND	X		1.3	21.7	28.21
			0	0	0
			0	0	0
			0	0	0
			0	0	0
			000	0	0
			200	0	0
			1 01	0	0
	4	0	0	0	0
			0	0	0
			0	0	0
		1	0	0	0
		X	0	0	0
	5	1	0	0	0
A CONTRACT OF THE PARTY OF THE	2/		0	0	0
	(2		0	0	0
	0		0	0	0
1.	3/-		0	0	0
	3		0	0	0
			0		0
TOTALS			1953.38		74599.81

74599.81 TOTAL MOMENT	DIVIDED	BY	1953.38 TOTAL W		. =	38.19012 NEW C.G.	
THE NEW EMPTY V	VEIGHT IS	1953.38		POUNDS			
THE NEW EMPTY O	c.G. IS	38.19012	INCHES	AFT	OF THE	DATUM LINE.	

SEE AIRCRAFT FLIGHT MANUAL FOR CENTER OF GRAVITY LIMITS.

AUTHORIZED SIGNATURE

F.A.A. C.R.S. QCOR536Y CERTIFICATE TYPE AND NO.



MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No. 2120-0020

For FAA Use Only

Office Identification

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions

for each suc	ch violation (Sect	ion 901 Federal Aviat	ion Act	of 1	1958).	iure to re	eport can result in a	civii pena	ity not to exc	eed \$1,000	
	Make				T	Model	1001-01-00				
d A:44	SOCATA	1				TB2	0				
1. Aircraft	Serial No.						Nationality and Registration Mark				
	1887					USA	N1887S				
_	Name (As show	vn on registration cer	tificate)			(As shown on reg	istration c	ertificate)		
2. Owner						300	3 9th STRE	ET NO	RTH		
2. 0	VICTOR CHARLIE PARTI				5	NAP	LES, FL. 3	4103			
airworthin	ess requirement	complies with the as and is approved of subject to conforming FAR 43, Section 4.	ty insp	the cct	Slayd 1	Q.11	Vargan .	80-1,	7 18 (OCT 1999	
			10.104	4. 1	Unit Identification	n			5. Type		
Unit		Make			Model		Serial No).	Repair	Alteration	
AIRFRAME	(As de				d in Item 1 above	e)				х	
POWERPLANT					4						
PROPELLER									i		
	Туре						1				
ADDITANCE	1 To	_									
APPLIANCE	Manufacturer										
			108		il I						
			6	. Co	nformity Statem	ent					
A. Agency's N	lame and Address	S		B.	Kind of Agency			C. Certi	ficate No.		
~					U.S. Certificated	Mechanic	0				
	AIR, INC				Foreign Certifica	ited Mech	anic				
		t TERRACE		X	Certificated Repa	air Station	1	QCOR!	536Y		
		E, FL.33309			Manufacturer						
have bee	n made in accord	or alteration made to lance with the require d correct to the best	ements	of P	art 43 of the U.S.	4 above . Federa	and described on t I Aviation Regulation	he reverse ons and th	or attachme at the inform	nts hereto nation	
Date		pl I I		Sig	patore of Author	rized Ind	ividual				
10.	18-99			/	11/1/	A	10.		Bunf	- ,	
			Ĺ	_	1.0		MAYO	3000	Want	org	
					al for Return To		(
Pursuant to Administrate	the authority giv or of the Federal A	en persons specified Aviation Administration	d below on and	v, the	e unit identified APPROVED	in item	4 was inspected in REJECTED	n the man	ner prescrib	ed by the	
FAA Fit. Standards		Х	Insp	ection Authoriza	tion	Other (Specify)					
FAA	Designee	Repair Station			son Approved by ada Airworthines		t				
Date of Approv	al or Rejection	Certificate or		Sign	nature of Author	ized Indi	vidual	-/			
10-18-	99	Designation No. 2013 4 13	TA	t	eny Krise	7	lugar	en_	_		
FAA Form 337	(12-88)		-	70	10.00		1				

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets, Identify with aircraft nationality and registration mark and date work completed.)

REMOVED KX155 NAV/COM KLN90B GPS KI203 VOR IND MD41 GPS ANNUNCIATOR KA92 GPS ANTENNA

INSTALLED GARMIN GNS430 AS A IFR SYSTEM.

THE GPS RECEIVER IS INSTALLED IN THE CENTER PANEL AT STATION 23.0. THE GPS ANTENNA WAS INSTALLED IN THE SAME POSITION AS THE KA92 ANTENNA WAS REMOVED FROM, AT STATION 47.5 USING FACTORY PROVIDED DOUBLER. THE GNS430 IS DISPLAYED ON THE KI525A HSI. A MD41 GPS/NAV SELECTOR/ANNUNCIATOR IS INSTALLED IN THE PILOTS INSTRUMENT PANEL AT STATION 25.0.

INSTALLATION MANUALS USED:

GARMIN GNS430 P/N 190-00140-02 REV.E. JUNE 1999 MID-CONTINENT MD41 P/N 8016883 REV.O. JAN19,1999

SEE ATTACHED DRAWINGS FOR DETAILS. A COPY OF THE ORIGINAL STC SA00705WI IS ALSO ATTACHED.

SYSTEM INSTALLED I/A/W AC20-138, 8C(2) IV(A), 8C(2) IV(B),

8C(2) IV(C), 8C(2) IV(D), 8C(2) IV(E), 8C(2) IV(F), 8C(2) IV(G),

8C(2) IV(I), 8C(2) IV(J), 8C(2) IV(K).

ALL WORK DONE I/A/W AC43-13-1B CHAPT.11 AND AC43-13-2A CHAPT.1, 2,3,11 AND 13.

PERIODIC MAINTENANCE OF GNS430 IS NOT REQUIRED FOR CONTINUED AIRWORTHINESS.

A FLIGHT MANUAL SUPPLEMENT HAS BEEN PROVIDED.

THE WEIGHT AND BALANCE AND EQUIPMENT LIST HAS BEEN REVISED.

-----END------

United States of America

Bepartment of Transportation -- Federal Abiation Administration

Supplemental Type Certificate

Number SA00705WI

This cordificate issued to

Garmin International 1200 E 51st St. Olathe, KS 66062

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the aircoathiness requirements of Part 3 of the Civil Air Regulations.

Briginal Broduct - Type Certificate Number :

Abodel . PA-32

Piper

Description of Type Design Change:

Installation of GARMIN GNS 430 VHF Communication Transceiver / VOR/ILS Receiver / GPS Receiver in accordance with (1) Garmin Corporation Master Drawing List, Drawing No. 005-00051-00, Revision H, dated September 22, 1998, and (2) FAA Approved Airplane Flight Manual Supplement for Piper PA32 with GARMIN GNS 430 VHF Communication Transceiver / VOR/JLS Receiver / GPS Receiver, Document No. 190-00140-03, Revision A, dated October 2, 1998, or later FAA approved revision to (1) or (2).

Binitations and Conditions:

Compatibility of this design change with previously approved modifications must be determined by the installer.

If the holder agrees to permit another person to use this certificate to alter the product, the holder shall give the other person written evidence of that permission.

This cortificate and the supporting data which is the basis for upproval shall remain in effect until surrendered, suspended, reacked or a termination data is otherwise established by the Administrator of the Forteral Aviation Administration.

Dula of application . November 26, 1997

Dale reissuod :

Dala unverded:

Dala of issurence . October 02, 1998

By direction of the Administrator

C. Dale Bleakney Program Manager

Wichita Aircraft Certification Office

(Title)

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.

TAN FORK 8110-2(10-68)

FAGE 1 of 1 PAGES

This certificate may be transferred in accordance with FAR 21.47.



54.24 See AF Log 9-8-1999

SUPPLEMENTAL WEIGHT AND BALANCE

ТВ	20 S	/N 1887	N1887S	
		Weight	Arm	Moment
Previous Empty Weight an	d C.G.:	1953.08	38.44	74686.63
Item Installed: Aero Safe Standby Vacuum System:	JE &	8.59	-2.00	-17.18
New Empty Weight and C.	G.	1961.67	38.06	74669.45
Aircraft Gross Weight: Aircraft New Useful Load:		3086.00 1124.33	>	

Note: It is the Pilot's responsibility to load the aircraft correctly at all time.

Signature Van tantina

_Dean Fanitaato

CRS # URZR891L

C573



MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No.2120-0020

For FAA Use Only

Office Identification

INSTRUCTIONS:	Print or type all entries.	See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions	s
and disposition of	this form. This report is	required by law (49 U.S.C.1421). Failure to report can result in a civil penalty not to exceed \$1,000	
for each such viola	ation (Section 901 Feder	ral Aviation Act 1958)	

for ea	ach such	violation (Sect	ion 9	001 Federal Aviatio	n Act 19	958)							
		Make Socata	FO (1)					Model TB 20					
1. Ai	rcraft	Serial No.						A STATE OF THE STA	and R	egistration Mark	****		
		1887					Nationality and Registration Mark USA N1887S						
		Name (As show	n on r	egistration certifcate)					and the second	n on registration o	ertificate)		
2. 0	wner	Victor Charli	e Pa	artners, LLC				3003 9th					
		1						Naples, F	Florid	da 34103			
						3 5	or FAA Use C	nly	-				
			-	210		3. F	OI FAA USE C	illy					
						4. L	Jnit Identificat	ion				5. Type	
Ur	nit		Ma	ike			Model			Serial No		Repair	Alteration
Sec. 1155													
AIRFRA	ME	~~~	~~~	(As des	cribe	ed in item 1 abo	ve) ~~~~	~~~~	~~~~~~~~			X
POWERI	PLANT						+						
PROPEL	LER												
	SANCES SPACE												
		Туре											
APPLIAN	NCE	Manufacturer	_										
		manada a a											
					6.	Col	nformity State	ment					
		ame and Ado	res	S		B. Kind of Agency				C. Certificate No.			
	Corpora Aircraft	ation d/b/a							URZR89	RZR891L			
		e Road				Foreign Certificated Mechanic							
		es, FL 33020	3			X Certificated Repair Station Manufacturer							
D. I ce	rtify that	the repair and	or a	Iteration made to the	e unit(s) ide) identified in item 4 above and described on the reverse or attachments here					oroto	
hav	re been i	made in accord	lance	with the requirem	ents of	Part 4	43 of the U.S. Fe	deral Avia	tion F	Regulations and	d that the i	nformation	ereto
furn	nished he	erein is true and	d co	rrect to the best of i	ny knov	vledg	je.					morriadion	
Date						Sigr	nature of Authori	zed Individ	lual			W	***************************************
Septer	mber 8,	1999				St	tewart England	St	Qu	Int E	0 (1	
					7. App	rova	al for Return T	o Service	e	<i>a</i>	Real		
Pursua	nt to the	authority giver	n per	sons specified belo	w, the u	unit ic	dentified in item 4	was inspe	ected	in the manner	prescribed	d by the	
Admin			AVI	ation Administratio	n and is	5	X APPROVE	D [EJECTED		· · · · · · · · · · · · · · · · · · ·	
BY	Inspe	Flt. Standards ector		Manufacturer		Insp	ection Authoriza	tion	Ot	ther (Specify)			
-	FAA	Designee	Х	Repair Station			son Approved by		t				
Date of			- `			_	nada Airworthine						
Date of	whhrova	i or Rejection		Certificate or Designation No.		Sigr	nature of Authorit	zed Individ	lual				
Septem	nber 8,	1999		URZR891L		1	Lan ton	ins.	χ	DEAN F	ANTINATO		9

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Acco	omplished Iditional sheets. Identif	y with aircraft nationalit	ty and registration mark a	and date work completed	()
Installed Aero Safe Corporation drawing list No. 820921 dated URZR891L. Aircraft weight a	on Standby Vacuu	m system in accor	dance with STC # S	A7628SW and Aero	Safe installation
		Ellu			
	- A				
				*	
	20 119 12				
	1				
		Additional Sheets	Are Attached		

Department of Cransportation—Federal Aviation Administration

Supplemental Type Certificate

Number SA7628SW

This cortificate; issued to

AERO SAFE CORP. P. O. Box 10206 Ft Worth, Tx 76114

corlifes that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part 23 of the Federal Aviation Regulations

Original Product - Type Cortificate Number: A51EU

Make: Socata

Model: TB9, 10, 20, 21

Description of Type Design Change:

Installation of a Standby Vacuum System in accordance with Aero Safe Installation Drawing List No. 820920 dated June 21, 1989.

Limitations and Gonditions: Compatibility of this modification with previously installed equipment must be determined by installer.

This cortificate and the supporting data which is the basis for approval shall remain in effect until surrendored, suspended, rowcked, or a termination date is otherwise established by the Administrative of the Federal Aviation Administration

Date of application: June 28, 1989

Sale reissued:

Date of issuance :

August 2, 1989

Sale amended : .

By direction of the Administrator

allaneness A. C. Caviness (Simarrager Special Programs Office

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.

FOH Supplement NOT called for in STC for Standby VAC Eys. Thus No supplement in INSTRUCTIONS FOR CONTINUED ALRWORTHINESS POH

A/C Make:

S/N

Revision:

Date:

This sixteen item checklist are Instructions for Continued Airworthiness (ICA), to comply with FAA Handbook Bulletin for Airworthiness (HBAW 98-18 Dated October 7, 1998), are applicable to the aircraft listed above when the following equipment is installed:

SYSTEM: Electrically driven vacuum pump as a standby auxiliary pump to existing pump STC No.

CHECKLIST INFORMATION								
Introduction: This section briefly describes the aircraft, engine, propeller, or component that has been altered. Include any other information on the content, scope, purpose, arrangement, applicability, definitions, abbreviations, precautions, units of measurement, referenced publications, and distribution of the ICA as applicable.								
Comment: Installation of a standby vacuum system. The Guardian I standby vacuum system is connected to the existing aircraft vacuum system to provide vacuum in case of primary pump fadure. The system is electric and is a continuous operational system.								
Description: Of the major alteration, its functions, including an explanation of its interface with other systems, if any.								
Comment: To provide a vacuum source for the vacuum operated instruments in the event of a primary pump failure.								
Control: Operation information: Or special procedures, if any.								
Comment: The Guardian I should be operated in accordance to the operational procedures provided by Aero Safe Corporation. The Guardian I should be on during ICM flight conditions.								
Servicing information: Such as types of fluids used, servicing points, and location of access panels, as appropriate.								
Comment: The motordrive/pump/base plate assembly is located on the firewall. Annual/100 hour inspection instructions are provided by Aero Safe Corporation.								
Maintenance Instructions: Such as recommended inspection/maintenance periods in which each of the major alteration components are inspected, cleaned, lubricated, adjusted, tested, including applicable wear toterances and work recommended at each scheduled maintenance period. This section can refer to the manufacturers' instructions for the equipment installed where appropriate (e.g., functional checks, repairs, inspections.) It should also include any special notes, cautions, or warnings, as applicable.								
Comment: Aero Safe Corporation recommends that the system be activated and run continuously for a minimum of 20 minutes every quarter (3 to 4 months) Ref. Aero Safe Corporation Annual/100 hour inspection provided.								
Trouble shouting information: Information describing probable malfunctions, how to recognize those malfunctions, and the remedial actions to be taken.								
Comment: System falls to operate (1) check fuse (2) rotate drive shaft connecting the motordrive to vacuum pump (turns freely). If system continues to malfunction call Aero Safe Corporation for evaluation.								
The state of the s								

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

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7.	Removal and replacement information: This section describes the order and method of removing and replacing products, parts and any necessary precautions. This section should also describe or refer to manufacturer's instructions to make required tests, trim checks, alignment, calibrations, center of gravity changes, lifting or shoring, etc., if any.
	Comment: Removal and replacement: refer to Installation Manual and contact Aero Safe Corporation.
8.	Diagrams: Of access plates and information, if needed, to gain access for inspection.
	Comment: The Guardian I is installed on the aircraft firewall. Remove upper and lower cowling for access.
9.	Special inspection requirements: Such as X-ray, ultrasonic testing, or magnetic particle inspection, if required.
y.	Comment: No special inspection required other than the Annual/100 hour inspection provided.
10.	Application of protective treatments: To the affected area after inspection and/or maintenance, if any.
: 17.	Comment: None required.
11.	Data: Relative to structural fasteners such as type, torque, and installation requirements, if any.
	Comment: None required: See installation manual.
12.	List of special tools: Special tools that are required, if any.
0.75	Comment: No special tools required.
13.	For commuter category aircraft: The following additional information must be furnished, as applicable:
1.0.	A. Electrical loads B. Methods of balancing flight controls
	C. Identification of primary and secondary structures
	D. Special repair methods applicable to the airplane.
	Comment: N/A
14.	Recommended overhaul periods: Are required to be noted on the ICA when an overhaul period has been set by the manufacturer of a component, or equipment. If there is no overhaul period, the ICA should state for item 14: "No additional overhaul time limitations."
	Comment: No additional overhead time limitations.

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

15.	Airworthiness Limitation Section: Include any "approved" airworthiness limitations identified by the manufacturer or FAA Type Certificate Holding Office (e.g., An STC incorporated in a larger field approved major alteration may have an airworthiness limitation.) The FAA inspector should not establish, after, or cancel airworthiness limitations without coordinating with the appropriate FAA Type Certificate Holding Office. If there are no changes to the airworthiness limitations, the ICA should state for item 15: "No additional airworthiness limitations" or "Not Applicable." Comment: No additional airworthiness limitations.	THE RESERVE AND THE PERSON NAMED IN COLUMN 2 IS NOT THE OWNER, THE PERSO
16.	Revision: This section should include information on how to revise the ICA. For example, a letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspector accepts the change by signing Block 3 and including the following statement: "The attached revised/new Instructions for Continued Airworthiness (date) for the above aircraft or component major alteration have been accepted by the FAA, superseding the Instructions for Continued Airworthiness (date)." Once the revision has been accepted, a maintenance record entry will be made, identifying the revision, its location, date of the Form 337. Comment: Any revision of the ICA will be made/approved by Aero Safe Corporation.	AND DESCRIPTION OF PERSONS ASSESSMENT OF PER

Note:

Implementation and Record Keeping: For major alterations performed in accordance with FAA Field Approval policy, the owner/operator operating under part 91 is responsible for ensuring that the ICA is made part of the applicable section 91.409 inspection program for their aircraft. This is accomplished when a maintenance entry is made in the aircraft's maintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location (e.g., Block 8 of FAA Form 337, dated 5/28/98) along with a statement that the ICA is now part of the aircraft's inspection/maintenance requirements.

For major alterations performed in accordance with a field approval on air carrier aircraft, the air carrier operator is responsible for ensuring that the ICA is made part of the applicable inspection/maintenance program for their aircraft. If a procedure is not currently included in the operator's manual to incorporate ICA, this process will need to be appropriately addressed (i.e. the operator submits a revision to its maintenance program to the applicable certificate-holding district office (CHDO).

For aircraft inspected under an Approved Aircraft inspection Program (AAIP), the operator will submit a change to the CHDO in accordance with section 135.419 b).

For air carrier aircraft inspected using an annual/100 hour inspection program, a reference to the new ICA will be made in the aircraft's maintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location (e.g., ICA are located/attached to Block 8 of FAA Form 337, dated 5/28/98). In addition, the operator will request a revision to the operator's Operations Specifications, additional maintenance requirements, which incorporates the ICA into the inspection program.

LEAD WIRE INSTALLATION

- Leads have staggered connecting terminals on one end. Connect this end to the probe which also has staggered terminals. NOTE: if multiple leads are being installed, make sure that identifying cylinder numbers are attached to each end. Make sure thermocouple colors match to that of the probe.
- Care should be exercised in routing and securing the lead wire(s) to the instrument panel following good aircraft practices in the installation; treat it like any other current-carrying wire. All work should be performed in accordance with AC 43.13-1A.
- 3. The indicator reading is affected by the lead resistance. If the lead length is altered for any reason, the indicator must be recalibrated in order to maintain the same relative pointer position. (NOTE: The exact length or resistance of the lead wire is unimportant for electronically amplified indicators, such as the multi-channel analyzers. After installing probes and lead wires, excess wires may be cut off to ease installation; however, take care to retain cylinder markers and terminals.)
- 4. When installation is made in pressurized aircraft, it will be necessary to route the lead wires into the pressurized hull by means approved by the airframe manufacturer. Suitable existing bulkhead fittings with spare positions may already be available on the aircraft.
- If possible, do not route lead wires next to or limit the amount routed next to other electrical system wires to avoid possibility of current induction that will affect instrument readings.
- 6. Coil excess lead wire behind instrument panel or in engine compartment. Any questions which arise with respect to the installation and which are not covered in these instructions should be directed to the manufacturer. (NOTE: For electronically amplified indicators refer to NOTE in item 3 above.)
- 7. CAUTION: Avoid attaching or supporting the lead wire from electrical bus cables or attach to flammable fluid-carrying lines. Maintain at least one inch (1") clearance from both of these items as shown. This same spacing should be maintained with respect to controls and cables. (See Figures 1 and 2)
- After twin engine installation, it should be checked out to determine that the
 mixture controls are in approximately the same position when the indicators are
 at the same setting. Check the completed installation for good shop practices.
- Perform an adequate inspection of the completed installation and close up the areas that were opened.
- 10. Weight: 90" 0.1 lbs.; 144" 0.2 lbs.; 240" 0.3 lbs.

FAA-PMA/STC SA522-SW - This product is FAA approved for installation on piston engine aircraft. After installation of complete system, return aircraft to service via Form 337 referencing STC SA522-SW (this is not required for replacement parts).

Supplemental Type Certificate

Number SAS2254

Minoriples and ALCOR Aviation, Inc. 12043 Colvick San Actorio, TX 78211

wrighes that the charge aim the type design for the following product with the limitations and analtims throughouse sparificather common the amount instangair name to films 23 glide Paderal Aviation Regulations Parts 3, 48, 4b of the Civil Air Regulations

Payment Product - Type Sandyfactor Marches: See Limitations and Conditions
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Much: See Limitations and Conditions

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Installation of Exhaust Gas Temperature (BGT), Cylinder Head temperature GHT) Componants/Systems in accordance with Master Drawing List for STC SA522SW dated November 14, 1984.* Or later FAA approved revisions.

All aircraft aquipped with reciprocating engines are eligibile for the installation of the Alcor BCT and CHT Component/Systems.

Compatibility of this modification with previously installed equipment must be determined by installer.

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Sakefopeloude - April 15, 1965

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Special Corrilling Manager

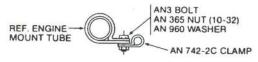
Special Corrilling Office

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AN-742-2C CLAMP SUPPORTS
(MAX. 12" UNSUPPORTED
LENGTH)

"A" EXISTING
FIREWALL
GROMMET

LOOP EXCESS WIRE
& TIE CLEAR OF
CONTROLS & AREAS
OF CHAFING.



Typical Clamp

NOTES:

- During installation, leave adequate lead wire between engine and shock mount to allow for normal engine shock mount movement (minimum of 1/2"). This can be accomplished by making a finger loop in the probe lead
- On the aft side of firewall, use caution in routing lead wire near controls.
- Inspect installation for proper support, area of chafing and clearance from exhaust pipe, electrical wiring and flammable fluid-carrying lines.

ADDITIONAL NOTES - TWIN ENGINE DETAIL

- The routing from the engine to the firewall is the same as the single engine installation.
- 2. The routing from the nacelle to the instrument panel on the LH and RH installations should follow the wire bundles from the nacelle to the fuselage and up to the instrument panel. This would be along the leading edges or wherever the bundle is routed on the particular alroralt involved. This is the preferred routing. The indicator lead wire should be fled to the existing bundle at the same intervals as the existing ties, avoid electrical bus cables.
- 3. If the wire bundles are not followed, then the indicator lead must be adequately supported at intervals not to exceed 12*. Use clamps and attach to sound structure. When passing through structure, use rubber grommets with a 5/16* hole in the metal. This same procedure is to be used in the fuselage and wiring.

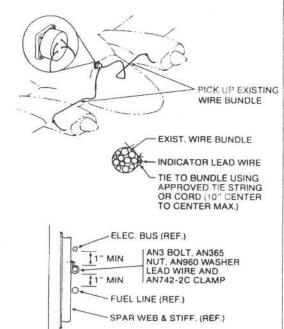


Figure 1. Typical Single Engine Installation



Figure 2. Typical Twin Engine Installation

12043 COLWICK ☐ SAN ANTONIO, TEXAS 78216 TELEPHONE: 210/349-6491 ☐ FAX: 210/308-8536 TOLL FREE: 800/354-7233 US & CANADA

WEBSITE: www.alcorav.com E-MAIL: eqt@alcorav.com



SUPPLEMENTAL WEIGHT AND BALANCE

TB 20	S/N 1887	N 1887	S
S	2_		
	Weight	Arm	Moment
Dravious Empty Weight and C.C.	1931.75	38.50	74612.69
Previous Empty Weight and C.G.:	1931.13	36.30	74012.09
Item Installed:	3/		
Insight GEM 610	2.64	3.94	10.40
Electrical attitude gyro indicator	2.69	23.62	63.54
New Empty weight and C.G.:	1943.08	38.44	74686.63
Aircraft Gross Weight:	3086.00		
Aircraft new Useful Load:	1142.92		

Note. It is Pilot's responsibility to load the aircraft correctly at all time.

Signature K. Flompland Kam Phongsavath

Date calculated July 15, 1999

U.S. Department of Transportation Federal Aviation Administration

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No.2120-0020

For FAA Use Only

Office Identification

INSTRUCTIONS: Prin	nt or type all entries.	See FAR 43.9, FAR 43 Appendi	dix B, and AC 43.9-1 (or subsequent revision thereof) for instructions
and disposition of this t	form. This report is	required by law (49 U.S.C.1421).	. Failure to report can result in a civil penalty not to exceed \$1,000
		al Aviation Act 1958)	

for	r each such	violation (Sect	ion 90	01 Federal Aviation A	Act 195	(8)							
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DTK

Weight and balance or operating limitation changes sh compatible with all previous alterations to assure conti	nall be entered in the appropriate nued conformity with the applica	e aircraft record. An alteratio able airworthiness requiremen	n must be nts.
8. Description of Work Accomplished (If more space is required, attach additional sheets. Identify with	aircraft nationality and registration ma	ark and date work completed.)	
Installed Insight Graphic Engine Monitor (G.E.M TSO # C43b. All temperature probes and electric with instructions provided within Insight Instrument installation has used STC # SA157NE as a reference The alteration was performed in accordance with through 466, 514 through 518. Acceptable Method The installation was inspected, operational check Installation Manual, Drawing 8258 Version 3.0, Pa Pilot's Guide Graphic Engine Monitor Data Loggic crew. This data has been recorded and filed with W/O Aircraft weight and balance has been updated by	al wiring harnesses were install torporation Installation Maince. FAC 43.13-1B, chapter 11, Plas, Techniques and Practices ked the system and flight testages 9 and 12. Ing System Gem Series 602, # 1395 at Repair Station UR	alled, wired and secured in nual Dwg. 8258 Version 3 aragraphs 446 through 44 s, Aircraft Alterations. ting in accordance with GE 603, 610 and 1200 is available.	n accordance .0, and this 8, 450, 451, 464 EM Series
************	**********End*********	*******	
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☐ Additional Sheets Are Attached

SOCATA

Groupe Aerospatiale

REGISTRE INDIVIDUEL DE CONTROLE

INDIVIDUAL INSPECTION RECORD

NUM

TB20

NUMERO de SERIE 1887

serial number

AVION TYPE

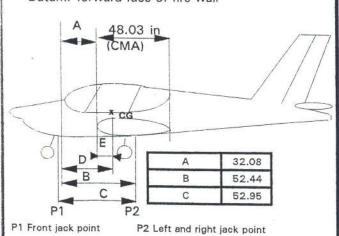
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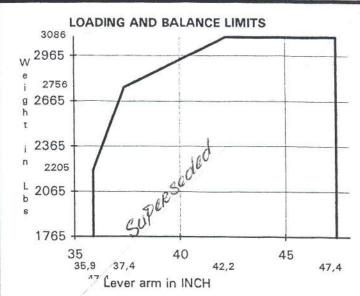
PROCES VERBAL DE PESEE ET DE CENTRAGE
WEIGHT AND BALANCE REPORT

-:6

Levelling: "Door step "horizontal

Datum: forward face of fire wall





WEIGHING EFFECTED ON JACK POINTS

Aircraft painted, with engine oil

	read weight (lb)	tare (lb)	net weight (lb)	/
Left point	674.42	0	674.42	1
Right point	740.54	0	740,54	1
Fore point	506.92	0	506.92	} = P1
WE	GHT P (lb) =		1921.88	

	TANCE OF C.G. DCATION DATUM
d	(m) = B-(C*P1)/P
52,44 - (52,95*	506.92) / 1921.88 =
	= 38.47

	CORRECTIONS			
	read weight	arm (in)	moment	
Weight P	1921,88	d=38.47	73934.72	
Painting	0.00	0.00	0.00	
Engine oil	0.00	0.00	0.00	
Non usable fuel	15.87	42.72	677.97	
EMPTY WEIGHT	1937.75	38.50	74612.69	
		= D		

EMPTY C.G POSITION (in % of the CMA) ((D-A)*100)/48,03 = (100 * 6.42) / 48.03 = = 13.37 %

EXAMPLES OF LOADING

	Forward	d C.G loc	ation		Rear C.G	location
	read weight (lb)	arm (in)	moment	read weight	arm (in)	moment
Empty weight	1937.75	38.50	74612.69	1937.75	38.50	74603.38
Fuel		42.72		55.1	42.72	2353.87
Pilot.Front passenger	169.71	45.47	7716.71	339.42	45.47	15433.43
Rear passengers		80.12		339.42	80.12	27194.33
Baggage (143 lbs maxi)		102.36		128.33	102,36	13136.02
RESULTS	2107.46	39.07	82329.40	2800.02	47.40	132721.03

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